Replacement Parts Diagram  
Model 990 (Series A-E)

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CUTTER ASSEMBLY

NOTE  THESE PARTS INCLUDED IN:

- CUTTER BEARING REPAIR KIT 9221990000

TOP BLADE

BOTTOM BLADE

LOCKNUT 31299900000

Cutter locknut must be tightened to a minimum of 3 ft/lbs.

BLADE WASHER 31289900000

BUSHING CAP & PIN ASSEMBLY 9226990000

"V-RING"

"SPACER WASHER"

"BEARING GASKET"

"CUTTER BEARING REPAIR KIT 9221990000"

"THRUST WASHER"

"SPINDLE WASHER 32229900000"

"BLADE GASKET 31309900000"

4421 Waterfront Drive  
Glen Allen, VA 23060

ENG-FRM-RIC-4.32, Rev. E
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MOTOR ASSEMBLY

LOCK WASHER
24029901800

MOTOR SEAL GASKET
280052400

MOTOR COVER
23009901800

ARMATURE W/BEARINGS
20019900010

BELVILL WASHER (4 REQ'D)
24039901800

BRUSH & SPRING
20609900000

BRUSH CAP
20649900500

BELVILL WASHER (4 REQ'D)
24039901800

ENG-ENG-ENG-4.32, Rev. E

Revision Description: Correct inconsistencies
Request Number:  Revision Date: 2/17/14  Approved by: DOC4465
Issue Code(s): CS, SP  Page: 4 of 4  Document #: 510001900 Rev: D