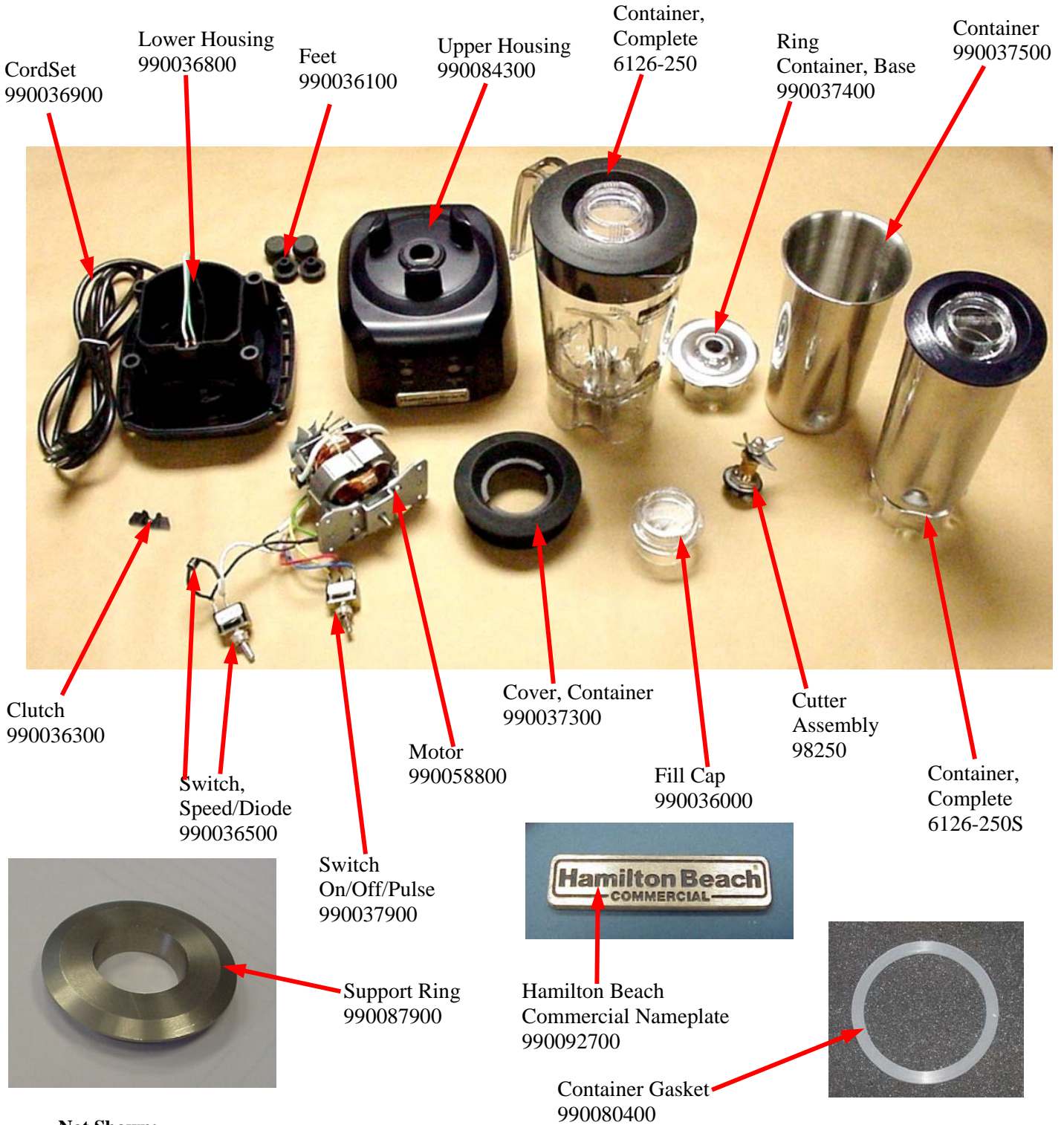


## Replacement Parts Diagram


### Model HBB250S (Series A-C) & HBB250SR (Series A-E)

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**Not Shown:**

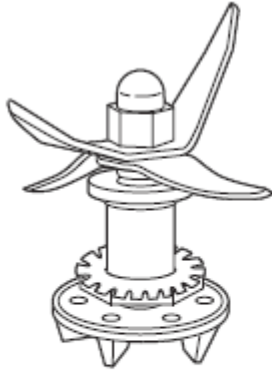
Brush Motor Kit  
990075100

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## Replacement Parts Diagram Model HBB250S (Series A-C) & HBB250SR (Series A-E)

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### Cutter Assembly Replacement Instructions



**Cutter Repair Kit  
for Rio Blenders**

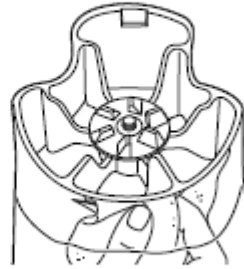


#### **⚠ WARNING**



**Cut Hazard**  
Handle cutter  
assembly with  
care.  
Failure to follow  
these instructions  
can result in cuts  
or other injuries.

#### **Removing the old cutter assembly**



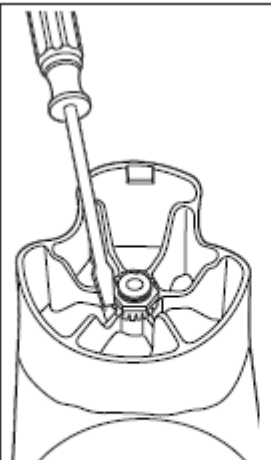
Hold the blades with a cloth. Unscrew the clutch counterclockwise.



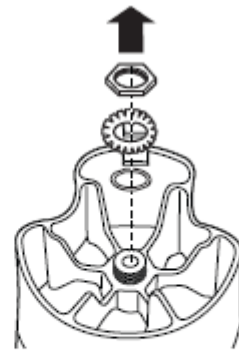
Remove the clutch and felt washer.



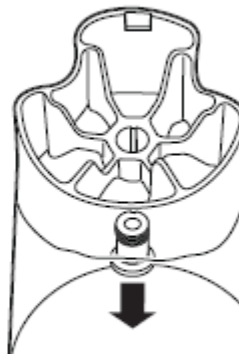
Remove the shaft and blade assembly



Use a flathead screwdriver to flatten the tabs on the tab washer.



Remove the nut by turning counterclockwise by hand. Then remove the tab washer and pressure washer.



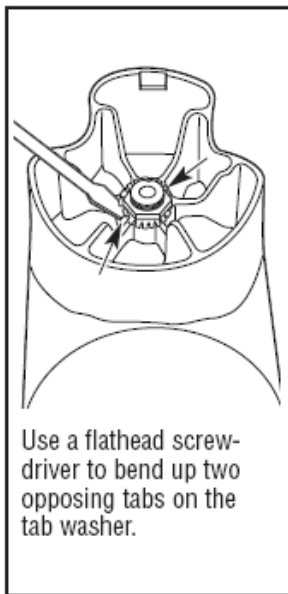
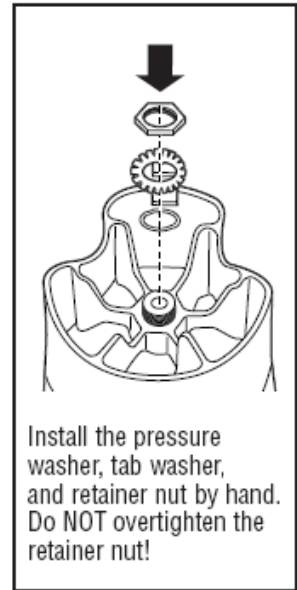
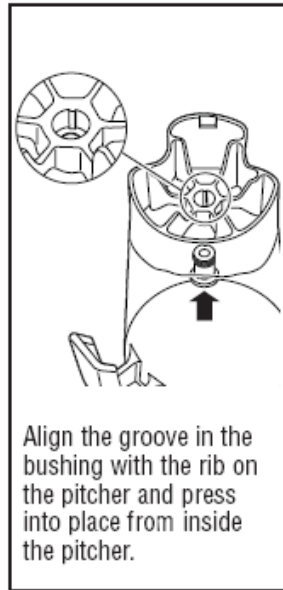
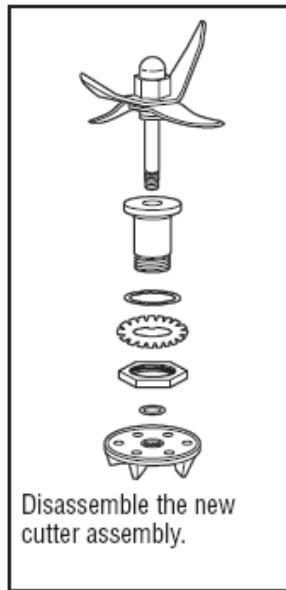
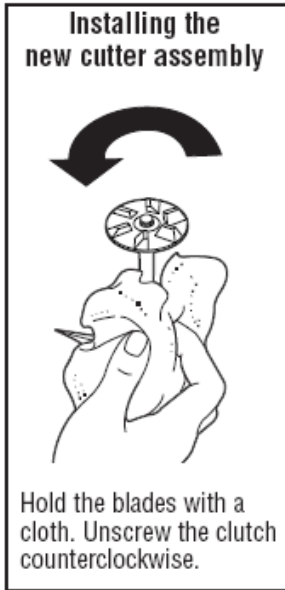
Remove bushing.

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## Replacement Parts Diagram

### Model HBB250S (Series A-C) & HBB250SR (Series A-E)

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